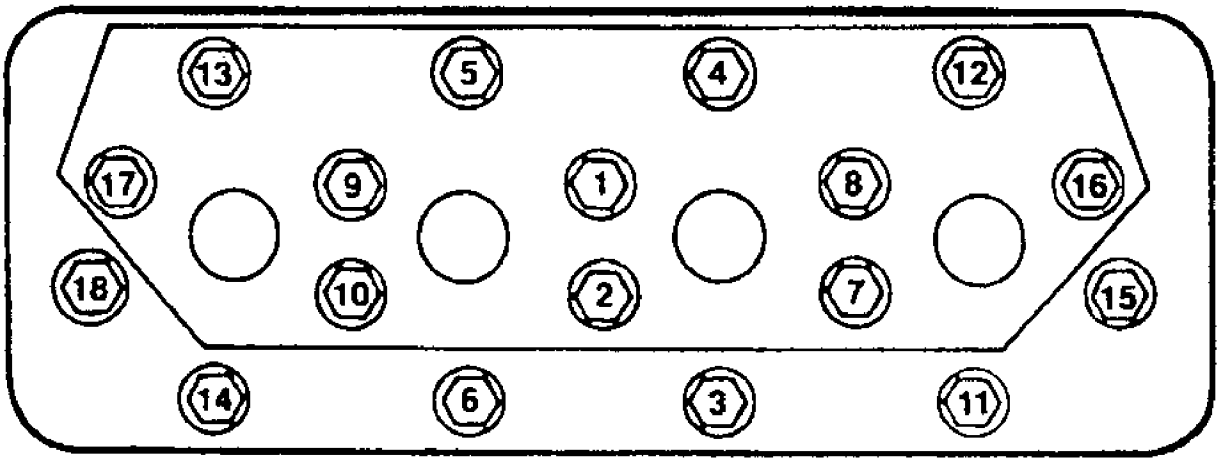
STEP 1 — 88 N•m (65 FT-LB)
STEP 2 — 115 N•m (85 FT-LB)

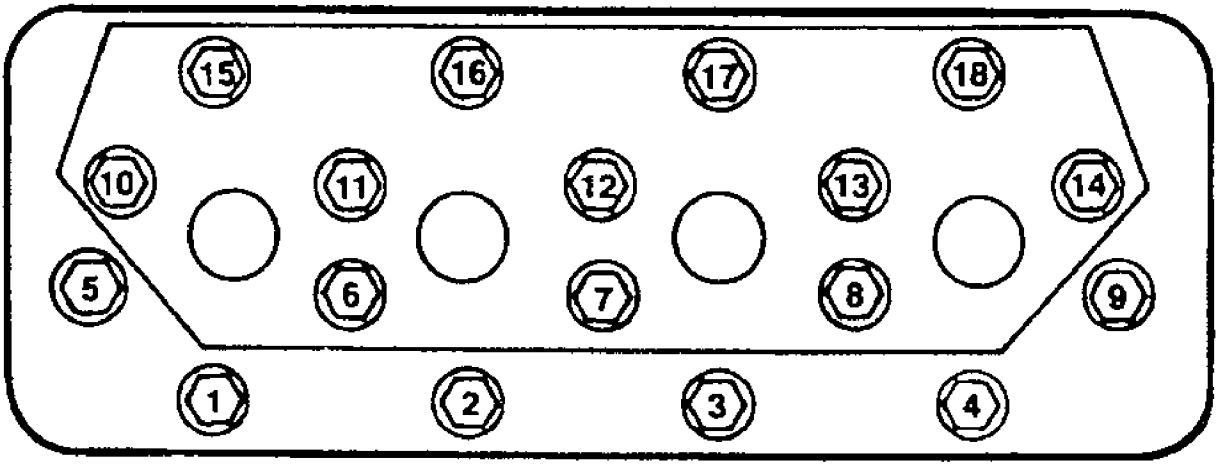
TOP



BOTTOM

STEP 3 — 142 N•m (105 FT-LB)

TOP



BOTTOM